



Suggested Installation

Pulley Cover / Guard

Thank you for purchasing the 5-0dro Front Pulley Cover/Guard. This cover/guard assembly was custom designed to fit your XB Series Buell Motorcycle. The following was developed as a preferred method for installation of your 5-0dro Front Pulley Cover/Guard onto your Buell XB series motorcycle.

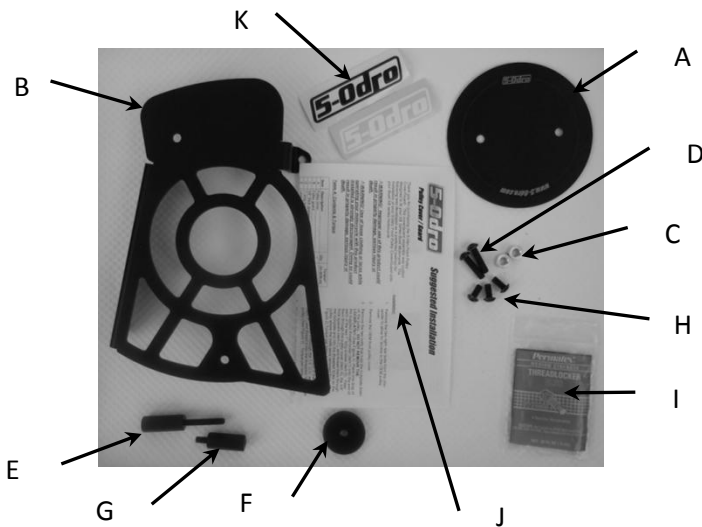
⚠ WARNING! Improper use of this product could result in property damage, serious injury or death.

⚠ WARNING! Use of loose clothing or laces while operating your motorcycle with this product installed is strongly discouraged. Doing so could result in property damage, serious injury or death.

Table A: Contents & Torque

| Item | Description | Qty | Torque* (in-lb/N-m) |
|------|------------------------------------|-----|------------------------|
| A | Pulley cover | 1 | - |
| B | Pulley guard | 1 | - |
| C | 3/8" thick spacers | 2 | - |
| D | 1" long screws | 2 | 120/13.55 |
| E | Long stand-off | 1 | 120/13.55 |
| F | 1.5" O.D. washer | 1 | - |
| G | Short stand-off | 1 | 120/13.55 |
| H | 1/2" long screws | 3 | 75/8.5 |
| I | Medium Strength thread-locker tube | 1 | - |
| J | User instructions | 1 | - |
| K | 5-0dro decals | 2 | - |

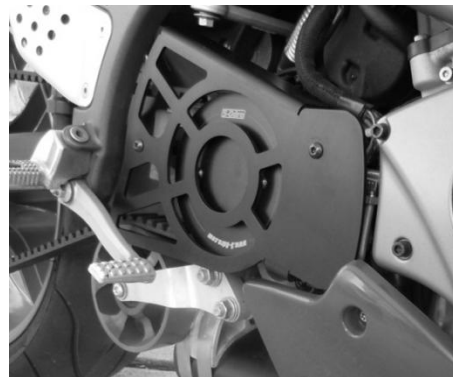
***Do not overtighten.**



Installation

1. Remove the two right rear bolts from the chin spoiler to allow for access to the OEM pulley cover fasteners.
2. Remove the OEM front pulley cover per the Buell service manual.
3. Remove the two bolts that hold the lockplate down on the pulley. **DO NOT REMOVE THE LOCKPLATE!!** (See Figure 1) Place one drop of the supplied thread-locker (item I) onto the end of each of the two 1" long screws (item D). Pass them through the pulley cover (item A), the 3/8" thick spacers (item C), and thread them through the lockplate and into the threaded holes on the pulley where the bolts were removed from. (See Figure 2) Torque per table A.
4. Place one drop of the supplied thread-locker (item I) onto the end of the male threads of the long stand-off, pass it through the 1.5" O.D. washer (item F) and thread it into the threaded hole at the pulley (See Figure 3). Torque per table A.
5. Place one drop of the supplied thread-locker (item I) onto the end of the male threads of the short stand-off, and thread it into the upper threaded hole in front of the pulley (See Figure 4). Torque per table A.
6. Place one drop of the supplied thread-locker (item I) onto the end of each of the three 1/2" long screws (item H). Pass them through the pulley guard (item B) and thread them into the threaded holes on the stand-offs (items E & G) and on the motorcycle as shown (See Figure 5). Torque per table A.
7. Re-install the chin spoiler per the Buell service manual.

The installation of your 5-0dro Front Pulley Cover/Guard is now complete! We hope that you enjoy your product! Please contact us at info@5-0dro.com with any questions you may have.



Disclaimer

Motorcycling is an inherently dangerous activity which can result in serious injury or even death. 5-0dro products are intended for closed competition or show use only. 5-0dro products do not hold approval from any department of transportation (DOT) and may, in some localities, be illegal for use on the street. Use them at your own risk. All products must be installed by a qualified professional and periodically checked for tightness in accordance with these instructions. 5-0dro, Inc. nor its affiliates assume any responsibility for damage or injury of any kind due to the use, misuse or improper application of any merchandise by any person. 5-0dro, Inc. nor its affiliates shall not be held liable for any indirect or consequential damages whatsoever.



FIGURES

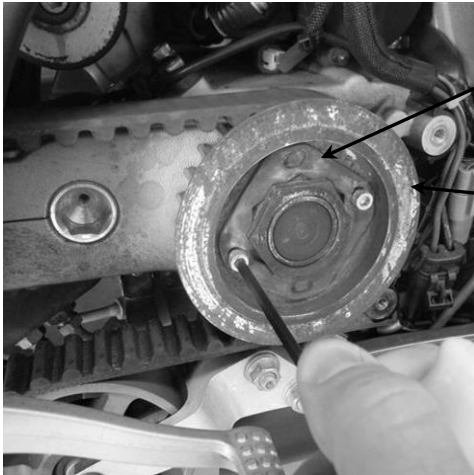


Figure 1

Lockplate

Pulley

Threaded holes



Figure 2



Figure 3



Figure 4



Figure 5

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